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1. OPERATION

The Vibra-Switch "S" is a robust and compact *micro processor based* level switch based on a vibrating probe. The piezo crystal excited and kept in resonance by an electronic circuitry. The process liquid, when reaching the probes changes the frequency of the vibration. The vibration frequency in a liquid is lower than in air or gas.

The Vibra Switch "S" is suitable for all kind of liquids. Due to the high vibration frequency combined with the very rugged probe, the function will not be influenced by turbulence, air bubbles or system vibration.

The "density" on which the level switch has to operate is selectable by means of a switch. If the level switch is used on high viscosity fluids, the mounting position is very important. The position of the tuning forks have to be so that the fluid easily drop of.

A marking on the hexagonal neck on top of the process connection shows the position of the tuning forks.

The stainless steel electronics housing can be turned around to be able to get the cable gland in the right position independently from the tuning forks. The indication of the switch is visible with a internal LED.

2. TECHNICAL DATA

2.1 GENERAL

Vibra-Switch "S"					
Maximum pressure	40 bar				
Probe length	47 mm, 100 mm, 200 mm up to 3 meters				
Material wetted parts	AISI 316 Halar (ECTFE) coated (optional)				
Liquid temperature range	See table in 2.6 and diagrams				
Ambient temperature	See table in 2.6 and diagrams				
Liquid temperature range	-10+ 90°C (tested) -40+ 130°C (for 45 minutes)				
Ambient temperature	0+ 70°C (tested) -40+ 70°C (limits)				
Liquid density	≥ 0.7 kg/dm³	≥ 1.0 kg/dm³			
Liquid viscosity	≤ 10.000 mm²/s (c St)				
Respons time	2 seconds				
Output mode indication	Status LED				

2.2 3-WIRE DC OUTPUT, TO DRIVE RELAYS OR PLC-S

Maria		3 wire DC		
Version		Output 3		
Cable gland		PG 9		
Protection Grade		IP 66	Option: IP 68	
High/low mode setting		Switch selectable		
Density		Switch selectable		
Output	Output			
Output protection		Reverse polarity, overcurrent and short circuit protection		
Supply voltage		12 40 Vdc		
Consumption		< 0,6 W		
Voltage drop in switched-on state		< 4,5 Vdc		
max. continuous		$I_{max} = 350 \text{ mA DC / U}$	_{max} = 40 Vdc	
Current load				
Residual current (in switched-off state)		< 100 μA		

2.3ACCESSORIES

Various hygienic process connections are available (milk coupling, tri clamp, etc). The standard process connection is 1" BSP thread.

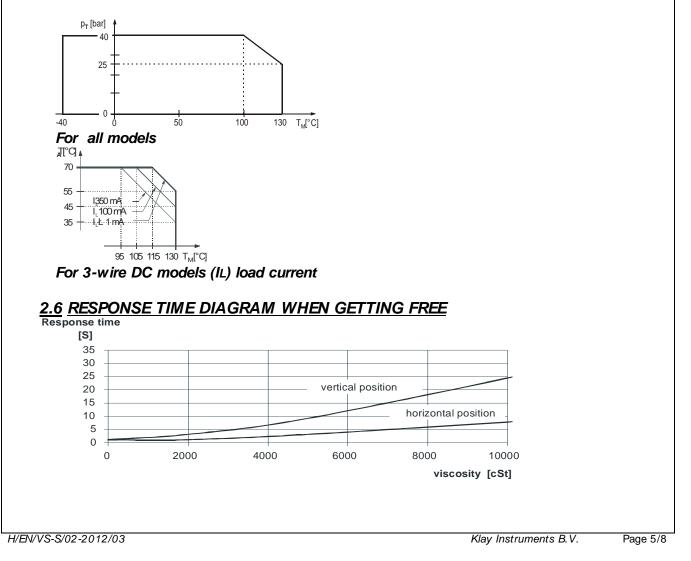
Various weld-on nipples, also the standard 1" BSP weld- on nipple are available on request.

The 1" BSP hygienic weld-on nipples are available in two versions, \emptyset 65 mm (article no. 10197) and \emptyset 48 mm (article no. 10189).

<u>2.4</u>	ORDERINGCODE					
VIBRA SWITCH S						
			1	+	r	<u> </u>
VSS	PROCESCONNECTION	CODE	LENGTH	CODE	OUTPUT	CODE
	1" BSP (Standard)	S	Short (47 mm)	47	3-wire (PNP)	3
	Milk coupling DN 40 (DIN11851)	M(40)	Standard (100 m)	100		
	Milk coupling DN 50 (DIN11851)	M(50)	0,2 tot 3 mtr.	200300 0		
	Tri clamp (2")	L(2")			_	
	Flange (Specify size)* *	F				
	Other connections	X ()				

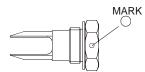
M40, M50, L(2") and flanged versions are as standard screwed onto the 1"Bsp process connection. Welded versions can be delivered on demand.

2.5 PRESSURE AND TEMPERATURE DIAGRAMS



3. INSTALLATION

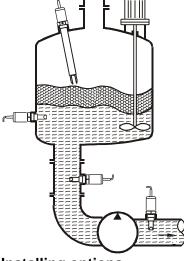
For positioning the tuning forks, use the marking on the hexagonal neck.



Use a TEFLON (PTFE) tape to aid the positioning of the fork-tine. If the fork-tine position is irrelevant, use the sealing ring provided. To mount in the mandrel use the provided o-ring and possibly the sealing ring.

Low viscosity liquids On applications, where the vibrating probes are easily freed from the process medium, any of the mountings shown to the right is possible.

High viscosity liquids On applications, where the vibrating probes are not freed easily from the process medium, the position of the tuning forks is extremely important. A vertical mounting position is strongly recommended.

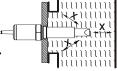


Installing options



Threaded version

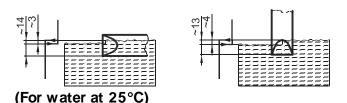




Critical distances ($x_{min} > 5 \text{ mm}$)



3.1 SWITCHING POINT AND SWITCH DIFFERENTIAL (HYSTERESIS)



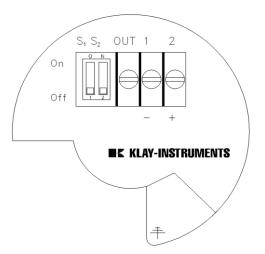
Switching point as well as the switch differential depends on liquid density and mounting position.

Fork-tunes must be parallel to the direction of flow.

4. ELECTRICAL CONNECTIONS

4.1 CONNECTION TERMINAL OUTPUT 3 (PNP)

Power Supply: 12 - 40 Vdc



4.2 DESCRIPTION CONNECTION TERMINAL, DIPSWITCH AND STATUS LED

Terminal 2	:+
Terminal 1	:-
Terminal out	: PNP
S1 (on)	: Output n.c.
S1 (off)	: Output n.o.
S2 (on)	: High density
S2 (off)	: Low density
Led green	: Output n.o.
Led red	: Output n.c.

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<u>5. ADJUSTMENT</u>

Check the connection of the wires and the position of vibrating probes. After connection and power up the level switch is operational.

Operating diagram of the Vibra Switch "S":

Pow er supply	Probe	Operating mode	Status LED	S1	Output
ON		High level	Red	Off	24 Vdc
		Low level	Green	On	0 Vdc
		High level	Green	Off	0 Vdc
	Free	Low level	Red	On	24 Vdc

6. MAINTENANCE.

The Vibra-Switch "S" does not require routine maintenance. In some instances however, the sensor probe may need occasional cleaning to remove surface deposits. This must be carried out gently, without harming the tuning forks.

7. WARRANTY

The warranty is 1 year from delivery date.

Klay Instruments B.V. does not accept liability for consequential damage of any kind due to use or misuse of the Vibra Switch.

Warranty will be given, to be decided by the manufacturer.

The Level Switch must be shipped prepaid to the factory on manufacturer's authorization.

<u>NOTE:</u>

Klay Instruments B.V. reserves the right to change its specifications at any time, without notice. Klay Instruments B.V. is not an expert in the customers process (technical field) and therefore does not warrant the suitability of its product for the application selected by the customer.

NOTE:

The tuning forks should not be damaged.

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